Plan View

10'

10'

SETUP INSTRUCTIONS

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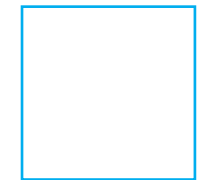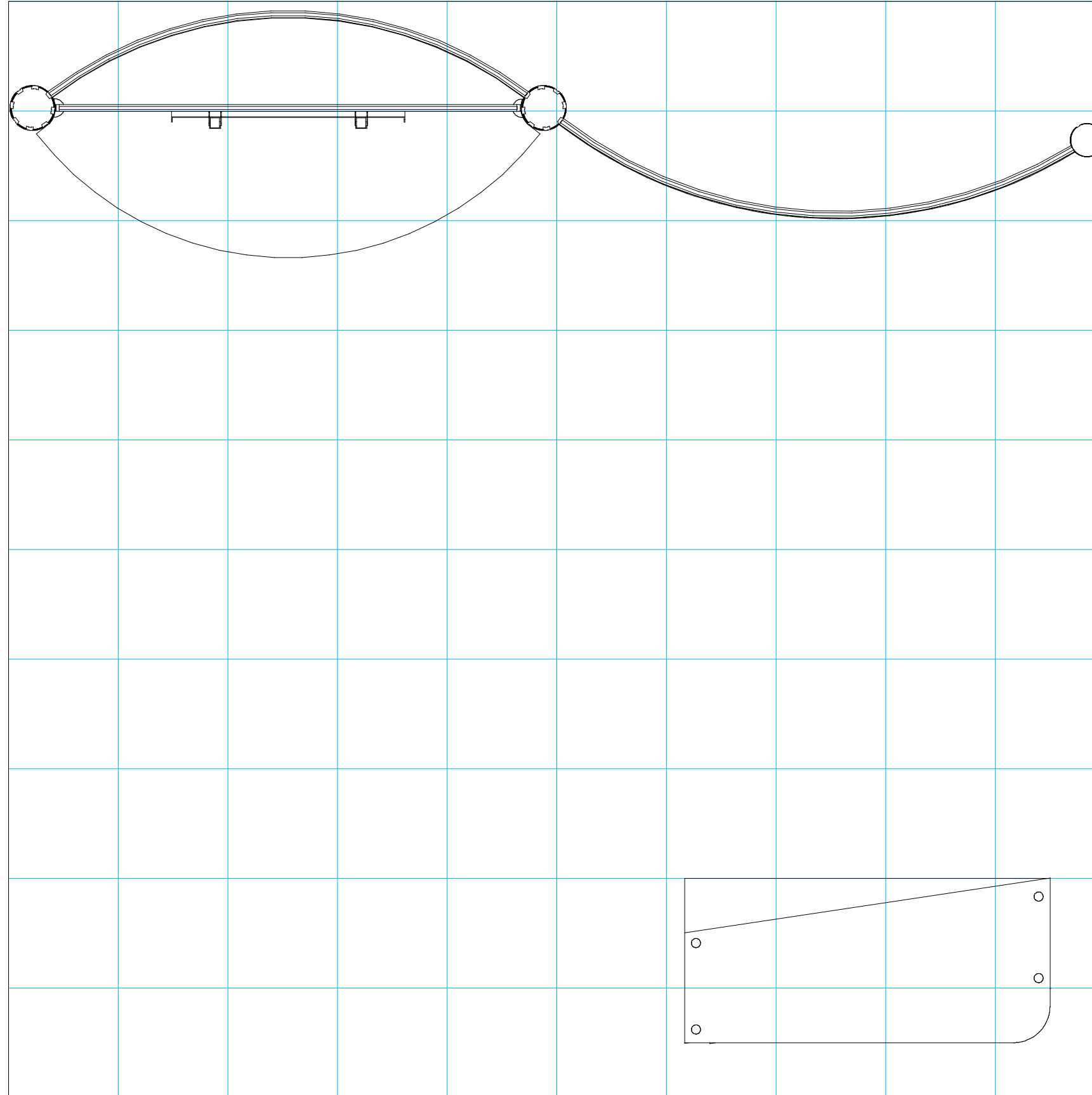SUSTAINABLE EXHIBITS

= 1 sq foot

General Setup Instructions

- Read entire setup instruction manual prior to unpacking parts and pieces.

- The setup instructions are created specifically for this configuration.

- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.

- Keep exhibit components away from heat and prolonged sun exposure. **Heat and UV exposure will warp and fade components.**

- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.
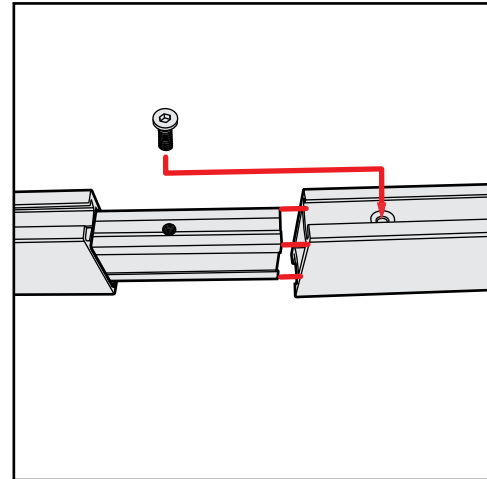
Disassembly

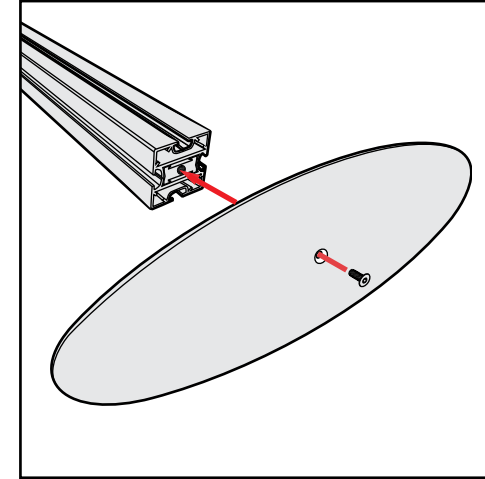- For loss prevention, tighten all set screws and locks during disassembly.
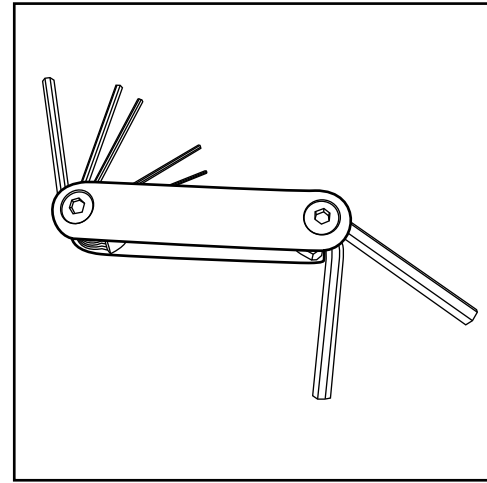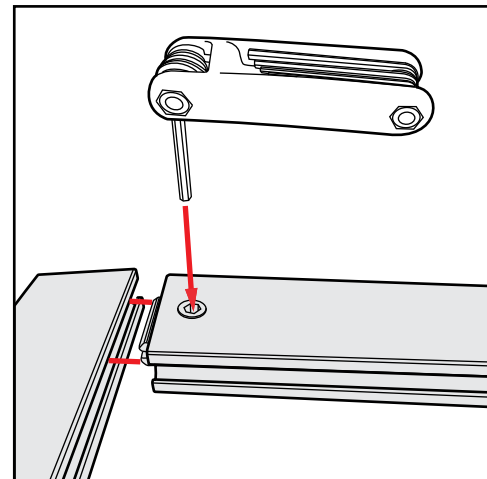
Hex Tool - Essential for Assembly
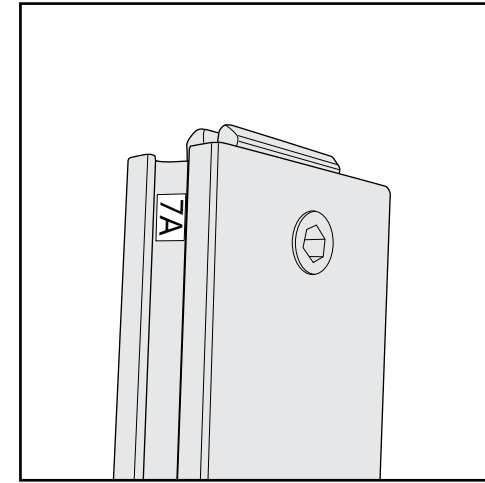
Part Identification - Numbering

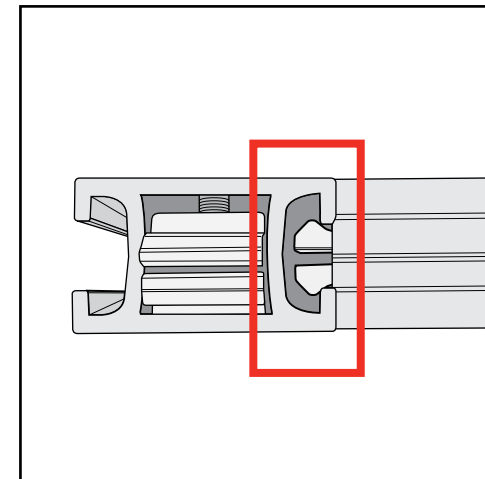Spline Connection

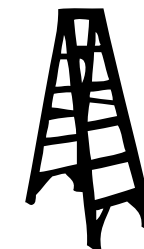Base Plate & Extrusion Connection

Extrusion & Lock Connection

Engaged Lock

⚠ WARNING

🚫 DO NOT USE POWER TOOLS
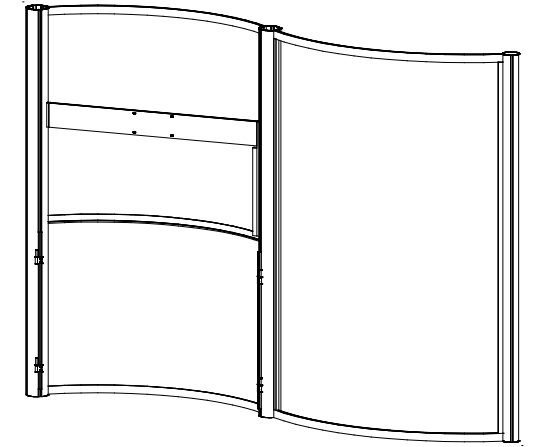
LADDERS OR LIFTS MAY BE REQUIRED

⚠ ALL CONNECTIONS MUST BE TIGHTLY SECURED

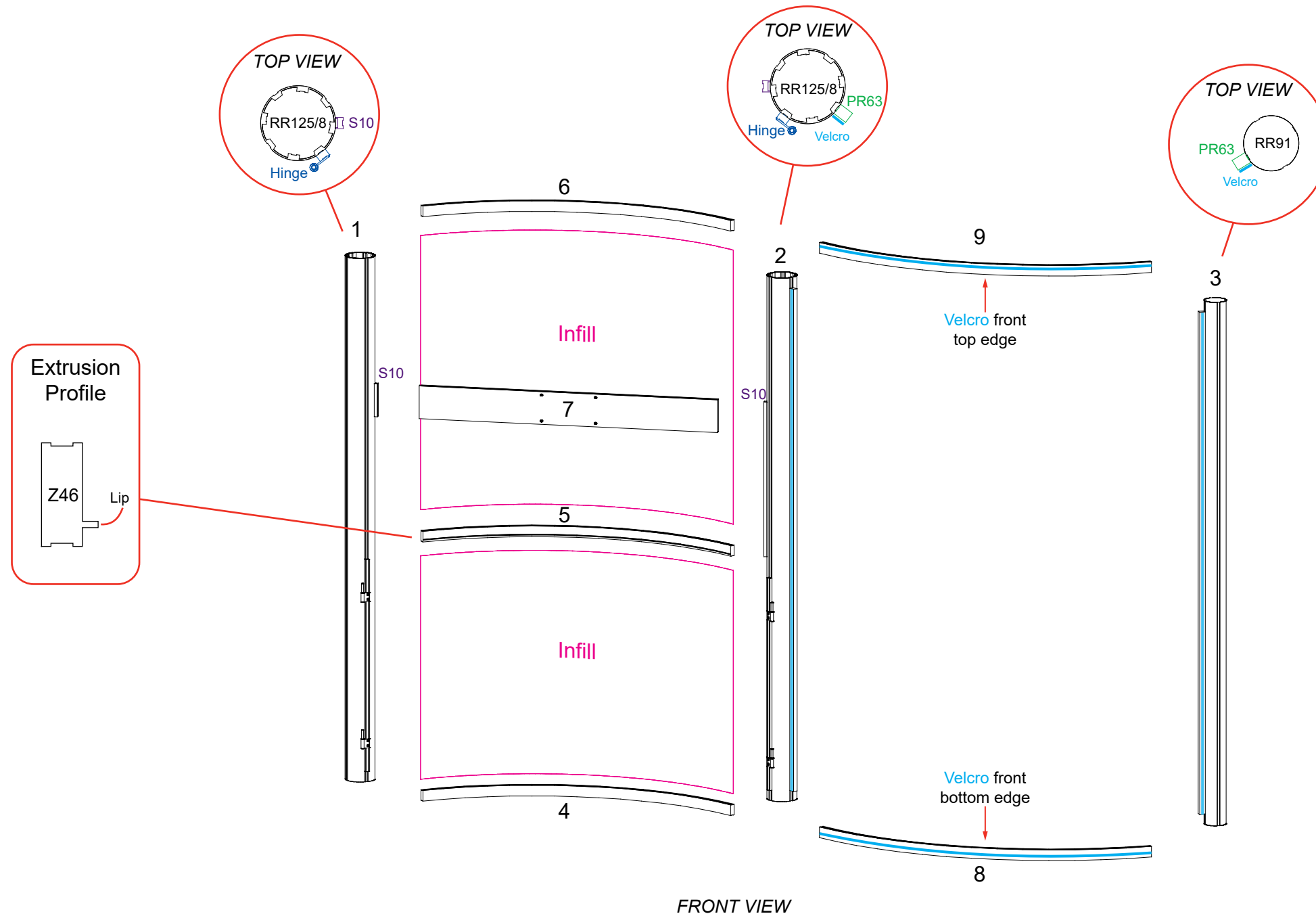CRATE PACKING

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Item	Qty.	Description
1	1	88"h RR125/8 Vertical Extrusion w/ S10, Door Hinge
2	1	88"h RR125/8 Vertical Extrusion w/ S10, Door Hinge & PR63
3	1	88"h RR91 Vertical Extrusion w/ PR63
4	1	56.5"w Z45 curved Horizontal Extrusion
5	1	56.5"w Z46 curved Horizontal Extrusion
6	1	56.5"w Z45 curved Horizontal Extrusion
7	1	50.066"w Z140 Horizontal Extrusion
8	1	60"w Z45 curved Horizontal Extrusion
9	1	60"w Z45 curved Horizontal Extrusion

Steps:

1) Assemble horizontals [4,5,6] between verticals [1,2], inserting infills.

2) Connect horizontal [7] to S10 on verticals [1,2] as shown.

3) Attach horizontals [8,9] between verticals [2,3].

When Assembled

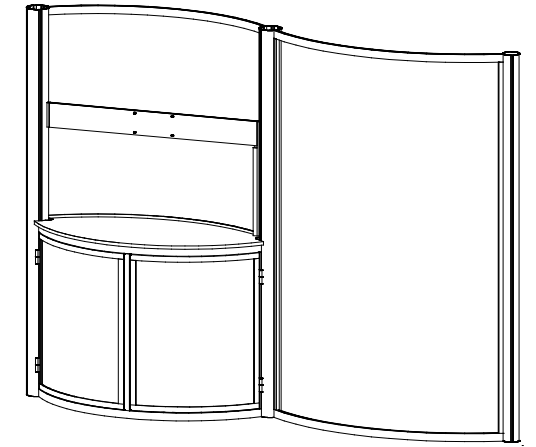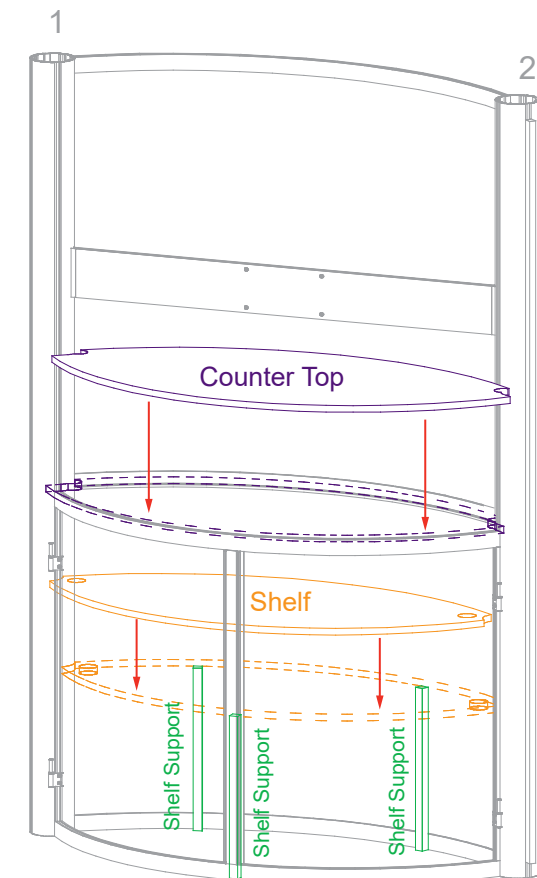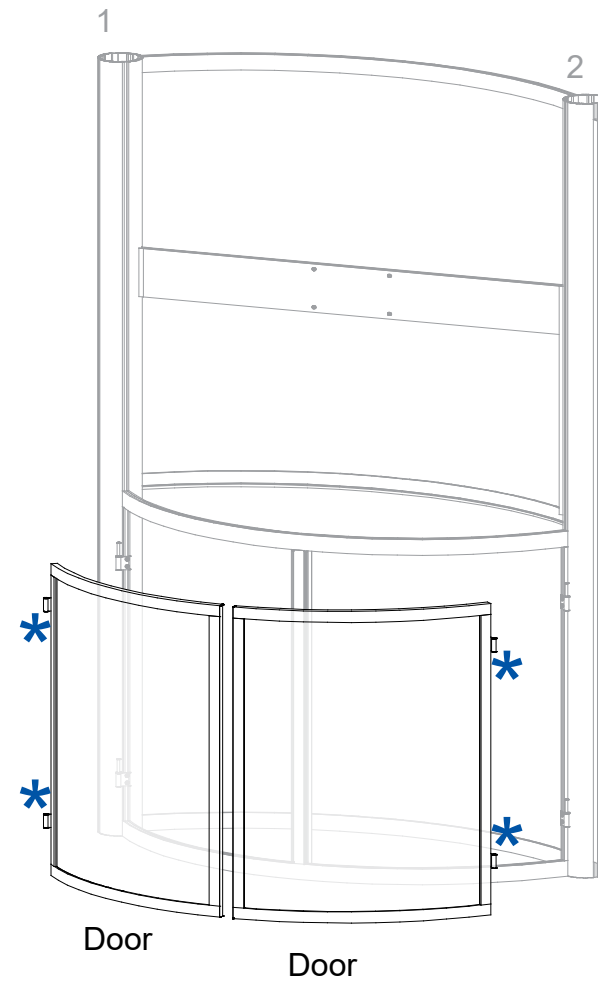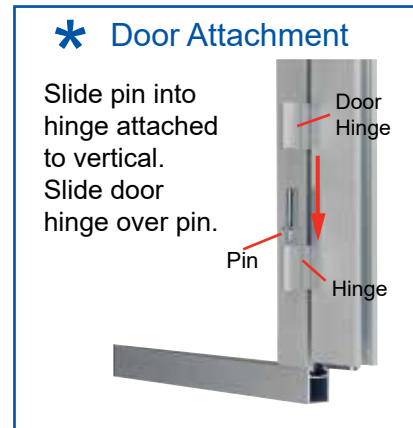TOP VIEW
RR125/8   S10
Hinge

TOP VIEW
RR125/8   PR63
Hinge   Velcro

TOP VIEW
PR63   RR91
Velcro

1

Extrusion Profile
Z46   Lip

S10

6

Infill

7

5

Infill

4

2

S10

9

Velcro front top edge

3

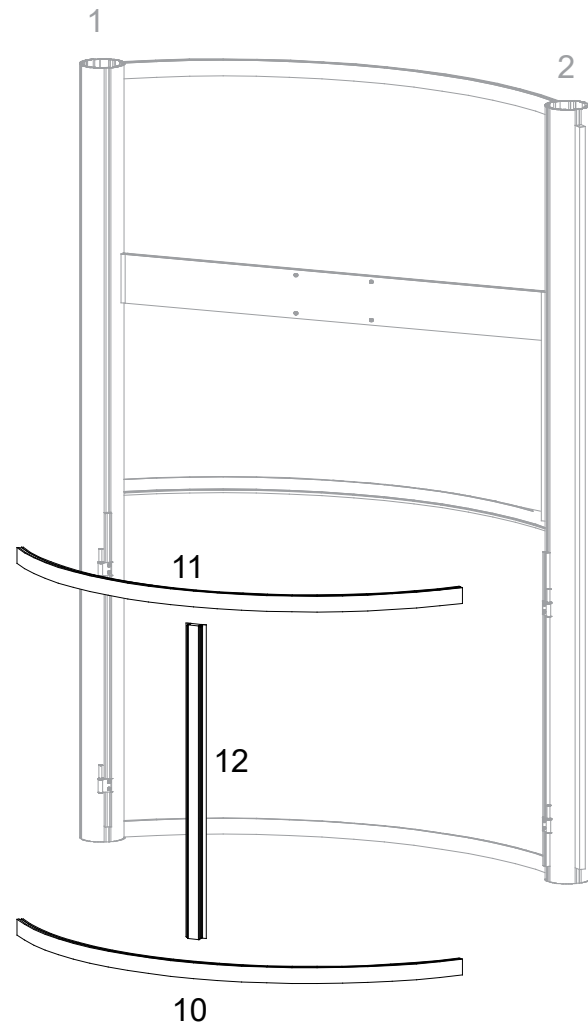Velcro front bottom edge

8

FRONT VIEW

Item	Qty.	Description
10	1	61.946"w Z45 curved Horizontal Extrusion
11	1	61.946"w Z45 curved Horizontal Extrusion
12	1	35.667"h Z33 Vertical Extrusion w/ Door Stoppers

Steps:

1) Connect horizontal [10] between verticals [1,2].
2) Attach vertical [12] to center point of horizontal [10].
3) Connect horizontal [11] between verticals [1,2], & attach vertical [12] to underside of horizontal [11].
4) Install Doors to hinges on Verticals [1,2]. See Door Attachment detail.
5) Affix Shelf Supports to inside of workstation, using Velcro.
6) Place internal Shelf onto Shelf Supports.
7) Place Counter Top onto horizontals [5,11].

When Assembled

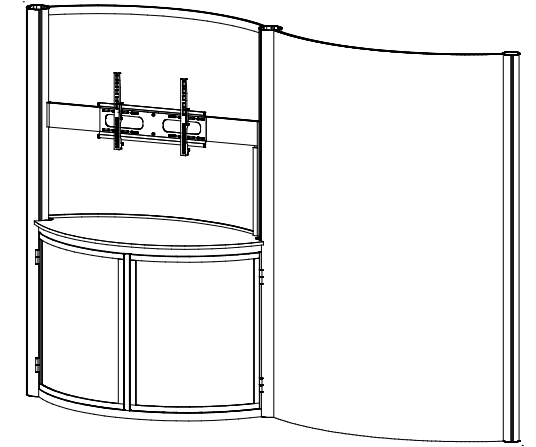**＊ Door Attachment**

Slide pin into hinge attached to vertical. Slide door hinge over pin.

Door Hinge

Pin

Hinge

1   2

1   2

Door   Door

1   2

Counter Top

Shelf

Shelf Support   Shelf Support   Shelf Support

11

12

10

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Item	Qty.	Description
--	1	20"h PR63 Conduit

Steps:

1) Install Monitor Mount to horizontal [7]. See Monitor Mount Attachment detail.
2) Attach PR63 conduit for wire management. See PR63 Attachment detail.
2) Apply fabric graphic to Velcro on backwall extrusions.
3) Attach Light to top of backwall horizontal. See Light Attachment detail.

✱ Monitor Mount Attachment

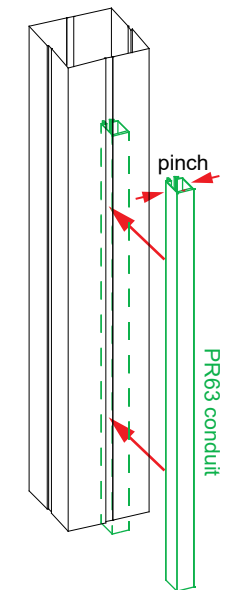Install Monitor Mount to horizontal extrusion using bolts & wing nuts.

Wing nuts

Z140

Bolts

Monitor Mount
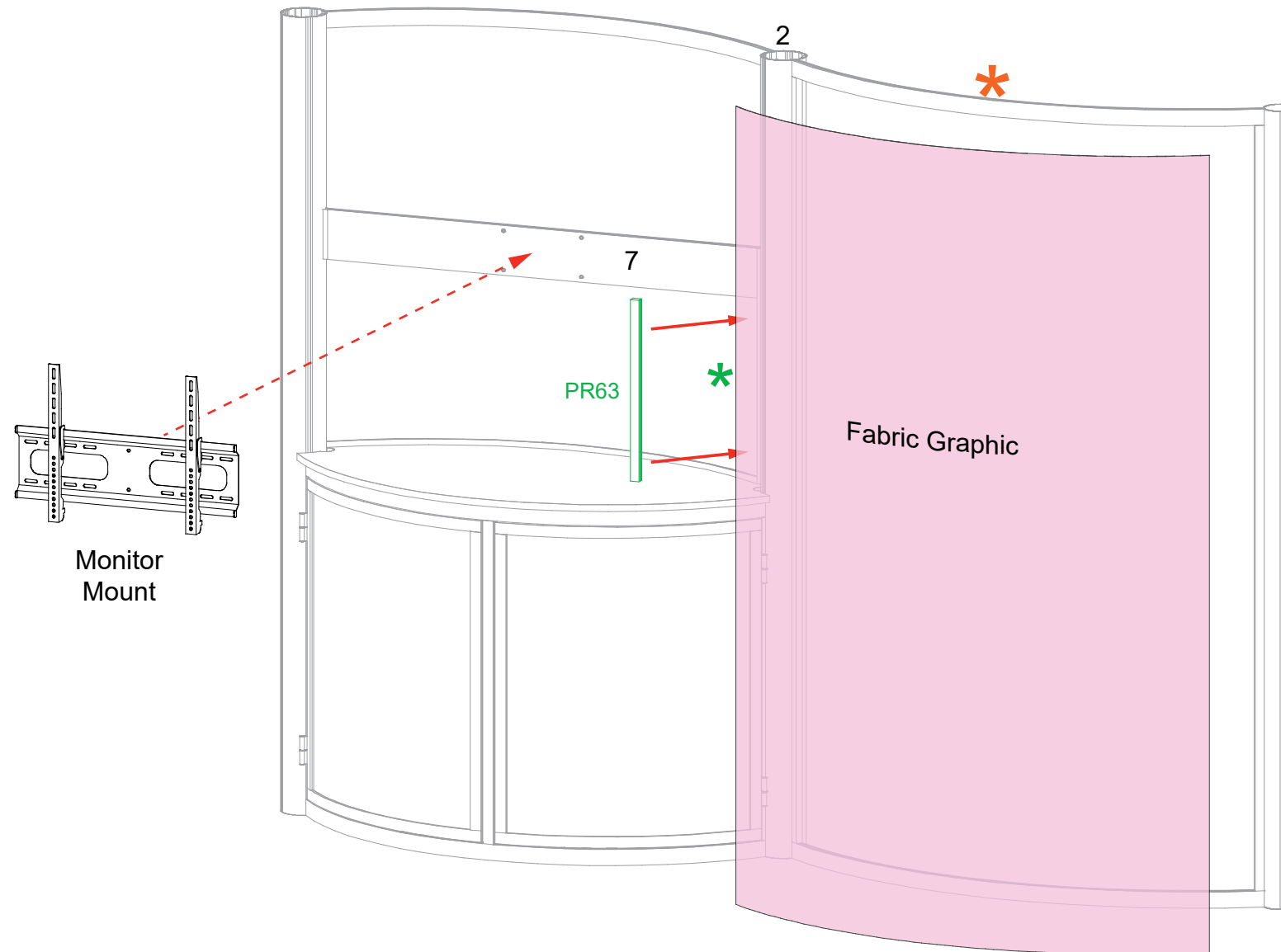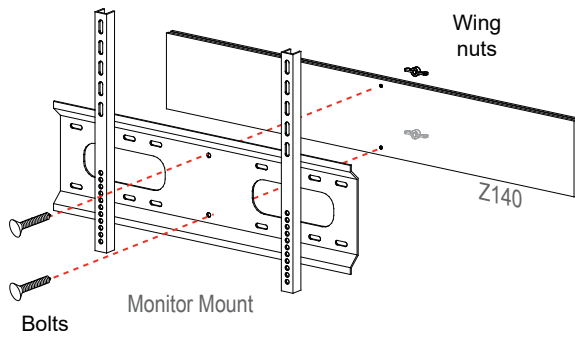
✱ Light Attachment

Lock Clip into Groove of Horizontal Extrusion, then slide Light onto Clip.

Lock into groove of horizontal

Slide light into light receiving hardware

Monitor Mount

2

PR63

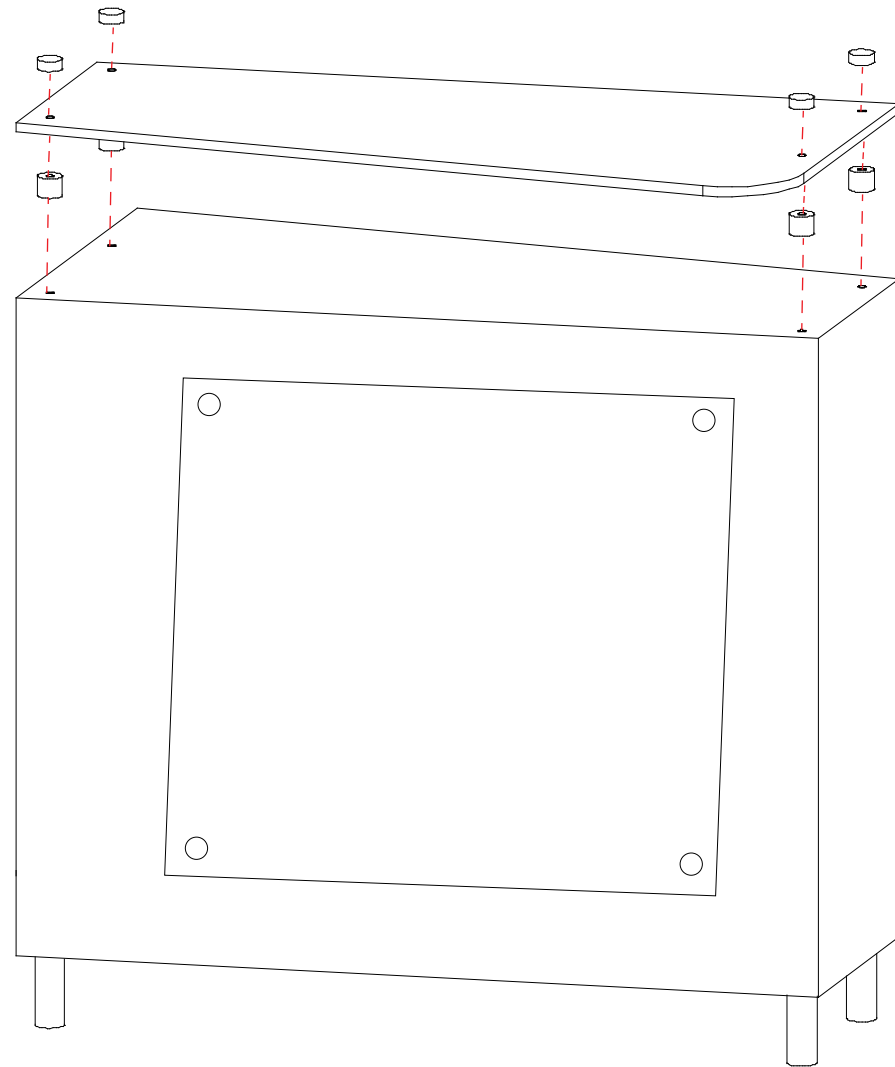✱

7

Fabric Graphic

Completed Assembly

✱ PR63 Attachment

pinch

PR63 conduit
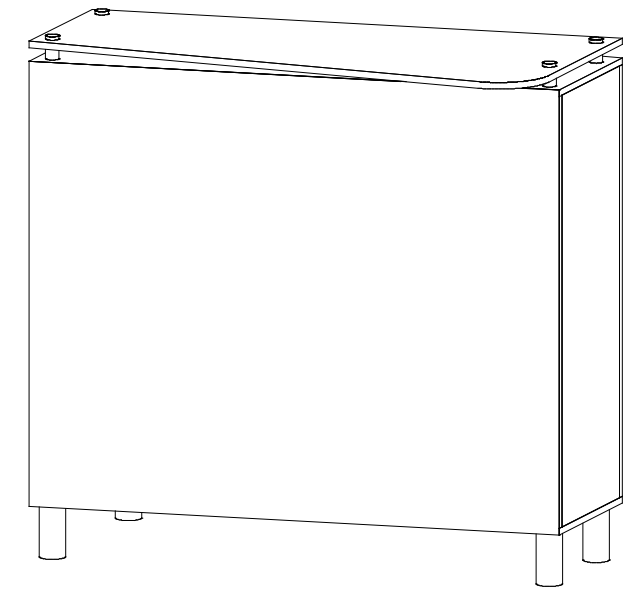
1) Run cords through PR63 plastic conduit.
2) Attach conduit where indicated by pinching the opening and inserting into the groove of extrusion.

Step 3 of 4

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Steps:
1) Attach Acrylic counter top to top of assembled base
   with standoff screws as shown.

When assembled

BACK VIEW

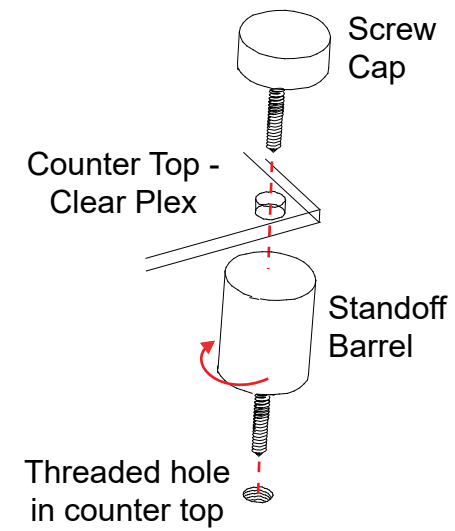## Acrylic Counter Top Attachment

Screw Cap

Counter Top - Clear Plex

Standoff Barrel

Threaded hole in counter top

Attach standoff barrels to top of pedestal and secure in place. Secure upper shelf to standoffs using screw caps.